



## PL260 PLC 20 Inp / 16 Out

Compact and powerful PLC ideal to integrate sequential control functions, data processing, management of analogue variables and digital/analogue blocks for motion control.

All resources are available in a single device, not involving additional boards: CPU, power supply unit, digital I/O (with relay outputs), analogue I/O not requiring external signal conditioners. Serial communication via RS485 multi-point and ModbusRTU protocol up to 57000 baud or CANopen up to 1 MBaud.

Development environment Pixsys PLprog is relying on Ladder programming with function blocks (contacts/coils) integrating countings, timings, PID control algorithms, motion control, mathematical and logical functions 16bit, check on words bit.

Wiring is simplified by extractable terminal blocks. The power supply 12...24 Vac/Vdc enables installation not only on control panels/cabinets but also on trucks/tractors.

Expansion modules Pixsys MCM260 are available to increase the number of I/O.

#### Ordering codes

| PL260-11AD | PLC 4 An. Inp. + 16 Digitali PNP + 16 static outputs 700mA + 4 |
|------------|--|
|            | outputs 010 Volt (10/12 bit)                                   |

#### Main features

| Вох                  | Standard DIN43880 160 x 90 x 58 (H) mm with DIN rail mounting fitting EN50022 |
|----------------------|---|
| Power supply         | 1224Vac/Vdc ±15% 50/60 Hz   |
| Consumption          | 4W  |
| Operating conditions | Temperature 0-45 °C, humidity 3595 uR%  |
| Material             | Noryl V0  |
| Weight               | Approx. 375 gr.   |
| Sealing              | IP20 Box  |

#### Inputs

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| Analogues           | 4 Selectable for TC, K, J, S, R, T, E, PT100, Ni100, 0/420 mA, 0/110 V (for more details see technical documentation) |
|---------------------|---|
| Digitals            | 16 PNP inputs   |
| Inputs for Encoders | 2 Bidirectional encoders (overlapped to 4 PNP inputs) 15 KHz simultaneously / 30KHz single                            |

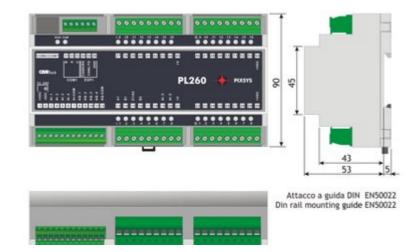
## Outputs

| Digital            | 16 static outputs 700 mA /each output (4A max for groups of 8)   |
|--------------------|--|
| Analogue           | 2 out 010Volt - 8 Bit + 2 out 012,5Volt - 13 Bit   |
| Open- Collector    | 2 out max 20mA   |
| Programming port   | 1 serial RS232 on Plug   |
| Communication port | 1 serial RS485 on Plug or onextractable terminal ( max. 57600 Baud) + 1 Bus for CANopen (max. 1 MBaud) |

### Software features

| Programming                          | Pixsys PLprog software, Ladder diagrams; 128 marker (logic relays), 32 bistables, 64 timers 16 bit, 16 up-down counters, mathematic and logic function, Range - rescale function, contact on bit, 2 timed interrupts (min. 1 msec) |
|--------------------------------------|--|
| Scanning cycle                       | minimum 2 msec   |
| Communication protocols              | Modbus RTU master/slave; Free-Port mode for Modem or proprietary devices; CANopen Master/slave   |
| Memory                               | 64Kbyte Flash for programming, 350 word non-volatile Ram ,<br>1000 word EEprom, memoria dati MMC interna 13000 word<br>opzionale   |
| Clock                                | Real-Time clock , Back-up battery  |
| Control algorithms for analogue inp. | P, PI, PID, PD   |

# Size and installation



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