URE72 PROGRAM EDIT

Step 1 - Display STOP

If you do not see STOP on lower display, refer to Stop/Start Instruction guide

Step 2

Hold down "Enter" button

until InP is displayed

Step 3

Press "Up" button repeatedly

until PrG is display

Important Note; do not enter/edit any other parameters apart from those in PrG

Otherwise controller output function may not operate and all programs can be

erased

Step 4

Press "Enter" button once

Pr.01 is displayed

Step 5

Use "Up" or "down" button to select program number to edit ie Pr.06 = Program 6

Pr.01 used for example below.

Step 6

Press "Enter" button once

P.CFG is displayed

Note: P.CFG are the parameters just for this program such as time units hours or minutes. etc

Every program can have different P.CFG parameters

Default P.CFG Parameters are: Ramp Rate in degrees per hour - Dwell time in HH:MM

Controller contuinues where it left off if there is power failure - Controller stops after program end

Program starts at current temperature

Step 7 Press

Press "Up"once

ST.01 is displayed (step one)

Step 8

Press "Enter" button once

TyPE is displayed

Step 9

Press "Enter" button once

Bottom display starts to flash.				
Step 10				
Press "Up" or "down" button to scroll through options. RATE TIME DWEL or END				
Note: we dont usually use TIME, select either RATE (for ramp) or DWEL (for hold)				
Step 11				
Press "Enter" button to accept selection				
Step 12 - RATE SELECTION		**Step 12 - DWELL SELECTION**		
,		,		
Press "Up" button once		Press "Up" button once		
t. SP (target set point) will be displayed		tint (dwell time) will be displayed HH:MM		
Step 13		**Step 13**		
Press "Enter" button once		Press "Enter" button once		
Bottom display starts to flash		Far left digit starts to flash		
Step 14		**Step 14**		
Use "Up"and "Down" button to edit value		Use "Up" button only to edit value		
Step 15		**Step 15**		
Press "Enter" button to accept		Press "Down" button to move to next digit		
Step 16		**Step 16**		
Press "Up" button once		Use "Up" button only to edit value		
rr (ramp rate - degrees per hour) is displayed				
		Step 17		
Step 17		Repeat above until new HH:MM value is entered		
Press "Enter" button once				
Bottom display starts to flash		**Step 18**		
		Press "Enter" button to accept		
Step 18				
Use "Up"and "Down" button to edit value		**Step19**		
		Press "Up" button once		
Step 19		.... is displayed		
Press "Enter" button to accept				
		Step20		
Step20		Press "Enter" button once to exit the stage		
Press "Up" button once		St.01 is displayed		
.... is displayed				
		Step21		
Step21		Press "Up" button once		
Press "Enter" button once to exit the stage		St.02 is displayed (edit stage 2)		
St.01 is displayed				

			Go to Step 22		
Step20					
Press "Up" button once					
St.02 is displayed (edit stage 2)					
Step 22					
Repeat above process from **Step 7** for all required stages.					
Step 23 Press - END PROGRAM					
When all steps are entered, instead of RATE or DWEL select END					
To exit or If you make a mistake, dont press any buttons for 10 seconds					
Controller will revert to normal display, then start again.					